

2014 SUPPLIER CONFERENCE

MAY 1, 2014

PARTNERING TO PROVIDE VALUE

BUSINESS SUMMARY

- Steady growth since 2008
 - Suppliers have especially benefited from significant growth in 2013
- Market conditions are extremely competitive requiring price, quality, delivery, innovation and post sales support that exceeds customer expectations
- Suppliers have significant opportunity to engage in product introductions and value analysis/engineering events

ACHIEVING LEAN IN SUPPLY CHAIN

Redefine value in the customer-supplier relationship Challenge #1

- Commit to VMI/SMI system for maximum flexibility –
 Supporting velocity improvement initiatives
- Shift thinking on-time delivery metric to "line outage" measure as an indicator of value to the customer

Challenge #2

- Shift the thinking from meeting specification to being involved in specification development for increased understanding of component application.
- Is there an opportunity for A/S to define value in the supply chain relationship?

SUPPLIER PERFORMANCE

- Performance improvement opportunities exist
- Alto-Shaam is improving its processes to assist in achieving higher level of performance
- Supplier is responsible for:
 - Proactively addressing performance issues
 - Understanding Supplier Scorecard metrics
 - Communicating across their organization

SUPPLY CHAIN MANAGEMENT OBJECTIVES 2014-15

- Quality
 - PPM/WarrantyReduction
 - Production Part Approval Process (PPAP)
 - "Approved Suppliers"
- Product Development
 - New Products
 - Design Specification:Clarity and Acceptance
 - Technology / Innovation

- Cost Management
 - Aggressive Reductions
 - Value Analysis
 - Cost Analysis
- Delivery
 - Lead-Time Reduction
 - Lean Inventories
 - Bar-Coding (Pack Slips)

SUPPLY CHAIN MANAGEMENT OBJECTIVES 2014-15 (CONT'D)

- Category Sourcing Strategies
- Supplier Portal
 - Regular communications and continued enhancements
- Standardized agreements
 - 1) Supplier Operating Agreement
 - 2) Supplier Managed Inventory (at Alto-Shaam)
 - 3) Supplier Stocking (At Supplier)
- Electronic Data Interchange (EDI)
 - Purchase orders, Releases, Shipments

SUMMARY

- Increase our value contribution
- Build strong partnerships
- Business expectations increasing
- Don't fall into the trap of relationship complacency
- Growth opportunities!

